

# Arches

3418 – *Medium Cherry Finish*  
**General Casegoods Specifications**

## 1. Unique Specifications

- High Pressure Laminate
- Veneer Species: Maple and Birch
- Solids Species: Exposed: Maple; Non-Exposed: Select Hardwoods

## 2. Wood Species

- All exposed solids are kiln dried hardwoods, premium graded, selected to be free of visual and structural defects.
- All non-exposed solids are sound grade, kiln dried Northern grown hardwoods.

## 3. Veneer

- Flat cut maple veneer used on exterior faces.
- Flat cut birch veneer used on exposed interior faces.
- Veneers are purchased according to grade.

## 4. Top Construction

- High Pressure Laminate Tops
- Contract Grade Fiberboard Core with minimum density of 45 lbs.
- Gator-ply backer for balanced construction.
- Case tops have 1” lumber bands on front and side edges and a lacquer sealed matching finish on the back edge.
- Desk and Occasional Item Tops have 1” lumber bands on 4 edges.

## 5. End Panel Construction

- Fiber Board Core with Maple Veneer.
- PVC bottom edge band to prevent moisture absorption.
- Color matched edge band on back edge.
- Veneer edge band on exposed front edge.

## 6. Drawer Front Construction

- Fiber Board Core with Maple Veneer Face on face side and Birch Veneer Face on back side.
- All Drawer Front edges are veneer edge banded.

## 7. Drawer Box Construction

- Plywood Drawer Sides and Drawer Backs.
- French Dovetail construction to attach drawer sides to drawer fronts for added strength.
- Drawer Bottom is tempered hardboard with a printed wood grain finish and is glued on all four sides into drawer grooves.
- Drawer Interiors are smooth and sealed.
- Epoxy Coated Ball Bearing Side Guides in black finish with 75 lb. rating.

## **8. Back Panels**

- Non Exposed Back panels are constructed of Pressed Board, are recessed 1” and are stapled to hardwood cleats.
- Exposed Back Panels match the finish of the suite to provide a finished appearance on the front side of the case.

## **9. Case Construction**

- 32mm Dowel Construction is utilized to provide maximum durability and stability.
- All cases contain full length Top Front Rails, Top Back Rails, Bottom Panels, Bottom Front Rails and Bottom Back Rails for maximum strength.
- All cases are secured with cleats, corner blocks, screws, dowels and glue.
- All cases with large doors have 4 adjustable floor glides, one in each corner of the case.
- Media Chests and Microfridge Cabinets have Anti-Sag Rails beneath tops to prevent sagging from the weight of televisions.

## **10. Desks, Tables and Occasional Items**

- Tops contain a 1” lumber band on all four edges.
- Legs are solid hardwoods.
- Legs are secured using corner blocks, glue, screws and 2 lag bolts for additional strength and stability.

## **11. Headboards**

- Headboards are wall mounted and sized to match the sleep set.
- Angled Wall Mounting Brackets are provided for installation.

## **12. Finish Standards**

- All cases proceed through a 9 step finishing process including 2 sanding, 4 UV Stain, 1 UV Sealer and 2 UV Top Coat steps for durability.
- All Finishing Materials are the highest grade of their respective kinds as manufactured by the Valspar Company.

## **13. Warranty**

- Manufacturer warrants for the greater of (i) Manufacturer’s standard warranty period, or (ii) Five (5) years from date of invoice, that all casegood products (the “Products”) shall be new, free from defects in material. Workmanship and design shall conform to any and all applicable specifications, drawings, samples and descriptions referred to in this Preamble and shall be suitable for the purpose for which intended. Manufacturer warrants it has the right to convey or provide the Products and that same are free of all liens and encumbrances. These warranties shall survive any inspection, delivery, or payment for the Products, and termination of this Preamble, and the benefit thereof shall run to Buyer, its successors, assigns and customers. Manufacturer shall repair or replace all Products failing to comply with the warranty set forth herein with complying Products. Manufacturer shall bear all warranty costs such as labor, material, inspection and shipping to and from Buyer’s facilities. If Buyer incurs any such costs, it may either recover them directly from Manufacturer or deduct them from any amounts due Manufacturer as agreed between the two parties.